

Metal Composite Power Inductor (wire wound) Specification Sheet



CIGW252010GL4R7MNE (2520 / EIA 1008)

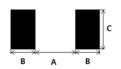
APPLICATION

Smart phones, Tablet, Wearable devices, Power converter modules, etc.



FFATURES

Small power inductor for mobile devices
Low DCR structure and high efficiency inductor for power circuits.
Monolithic structure for high reliability
Free of all RoHS-regulated substances
Halogen free



	Unit : mm
TYPE	2520
Α	1.2
В	0.8
С	2.0

DIMENSION



TYPE	Dimension [mm]						
ITPE	L	W	T	D			
2520	2.5±0.2	2.0±0.2	1.0 max	0.55±0.25			

DESCRIPTION

Part no.	Size Thickness [mm] (max)	Thickness	Inductance	ductance tolerance	DC Resista	ance [mΩ]	Rated DC Cu	rrent (Isat) [A]	Rated DC C	urrent (Irms) \]
Part no.		[uH]	(%)	Max.	Тур.	Max.	Тур.	Max.	Тур.	
CIGW252010GL4R7MNE	1008/2520	1.0	4.7	±20	216	180	1.4	1.7	1.4	1.6

- * Inductance : Measured with a LCR meter 4991A(Agilent) or equivalent (Test Freq. 1MHz, Level 0.1V)
- * DC Resistance : Measured with a Resistance HI-TESTER 3541(HIOKI) or equivalent
- * Maximum allowable DC current: Value defined when DC current flows and the initial value of inductance has decreased by 30% or

when current flows and temperature has risen to $40\,^\circ\text{C}$ whichever is smaller. (Reference: ambient temperature is $25\,^\circ\text{C}\pm10)$

(Isat) : Allowable current in DC saturation : The DC saturation allowable current value is specified when the decrease of the initial inductance value at 30% (Reference: ambient temperature is 25℃±10)

(Irms): Allowable current of temperature rise: The temperature rise allowable current value is specified when temperature of

- * Absolute maximum voltage : Absolute maximum voltage DC 40V.
- * Operating temperature range : -40 to +125°C (Including self-temperature rise)

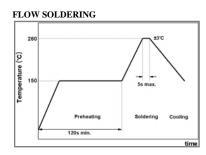
PRODUCT IDENTIFICATION

<u>CIG</u>	<u>W</u>	<u>2520</u>	<u>10</u>	<u>GL</u>	<u>4R7</u>	<u>M</u>	<u>N</u>
		(3)					

- (1) Power Inductor
- (3) Dimensior (2520: 2.5mm \times 2.0mm)
- (5) Remark (Characterization Code)
- (7) Toleranc (M:±20%)
- (8) Internal Code
- (9) Packaging (C:paper tape, E:embossed tape)
- (2) Type (W: Metal Composite Wire Wound Type)
- (4) Thickness (10: 1.0mm)
- (6) Inductance (4R7: 4.7 uH)

RECOMMENDED SOLDERING CONDITION

REFLOW SOLDERING 280 280 280 10s max. Preheating Soldering Cooling 30 - 60s time



IRON SOLDERING	
Temperature of Soldering Iron Tip	280℃ max.
Preheating Temperature	150℃min.
Temperature Differential	ΔT≤130℃
Soldering Time	3sec max.
Wattage	50W max

<u>E</u> (9)

PACKAGING

Packaging Style	Quantity(pcs/reel)
Embossed Taping	3000 pcs

Item	Specified Value	Test Condition		
Solderability	More than 90% of terminal electrode should be soldered newly.	After being dipped in flux for 4 ± 1 seconds, and preheated at $150\sim180^{\circ}$ for $2\sim3$ min, the specimen shall be immersed in solder at $245\pm5^{\circ}$ for 4 ± 1 seconds.		
Resistance to Soldering	No mechanical damage. Remaining terminal Electrode: 75% min. Inductance change to be within ±20% to the initial.	After being dipped in flux for 4 ± 1 seconds, and preheated at $150\sim180^{\circ}$ C for $2\sim3$ min, the specimen shall be immersed in solder at $260\pm5^{\circ}$ C for 10 ± 0.5 seconds.		
Thermal Shock (Temperature Cycle test)	No mechanical damage Inductance change to be within ±20% to the initial.	Repeat 100 cycles under the following conditions40±3 $^{\circ}$ C for 30 min \rightarrow 85±3 $^{\circ}$ C for 30 min		
High Temp. Humidity Resistance Test	No mechanical damage Inductance change to be within ±20% to the initial	85±2°C, 85%RH, for 500±12 hours. Measure the test items after leaving at normal temperature and humidity for 24 hours.		
Low Temperature Test	No mechanical damage Inductance change to be within ±20% to the initial.	Solder the sample on PCB. Exposure at -55±2°C for 500±12 hours. Measure the test items after leaving at normal temperature and humidity for 24hours.		
High Temperature Test	No mechanical damage Inductance change to be within ±20% to the initial.	Solder the sample on PCB. Exposure at 125±2°C for 500±12 hours. Measure the test items after leaving at normal temperature and humidity for 24hours.		
High Temp. Humidity Resistance Loading Test	No mechanical damage Inductance change to be within ±20% to the initial	85±2°C, 85%RH, Rated Current for 500±12 hours. Measure the test items after leaving at normal temperature and humidity for 24 hours.		
High Temperature Loading Test	No mechanical damage Inductance change to be within ±20% to the initial	85±2°C, Rated Current for 500±12 hours. Measure the test items after leaving at normal temperature and humidity for 24 hours.		
Reflow Test	No mechanical damage Inductance change to be within ±20% to the initial	Peak 260±5℃, 3 times		
Vibration Test	No mechanical damage Inductance change to be within ±20% to the initial.	Solder the sample on PCB. Vibrate as apply 10~55Hz, 1.5mm amplitude for 2 hours in each of three(X,Y,Z) axis (total 6 hours).		
	No mechanical damage	Bending Limit; 2mm Test Speed; 1.0mm/sec. Keep the test board at the limit point in 5 sec. PCB thickness: 1.6mm		
Bending Test	10	Unit :mm R340		
	No indication of peeling shall occur on the terminal	W(kgf) TIME(sec)		
	electrode.	0.5 10±1		
Terminal Adhesion Test		₩ 2772		
Drop Test	No mechanical damage Inductance change to be within ±20% to the initial.	Random Free Fall test on concrete plate. 1 meter, 10 drops		
lpeak (AC+DC Load Life)	No mechanical damage Inductance change to be within ±20% to the initial	85±2°C, 85%RH, Load(Ipeak) for 120 hours. (Frequncy:1MHz, Load(Ipeak):1.5hr on / 0.5hr off) Measure the test items after leaving at normal temperature and humidity for 24 hours. * Load(Ipeak) = Irms(max)×1.4		



Metal Composite Power Inductor (wire wound) Data Sheet



1. Model: CIGW252010GL4R7MNE

2. Description

Part no.	Size	Thickness	Inductance	ance Inductance tolerance	DC Resista	ance [mΩ]	Rated DC Cu	rrent (Isat) [A]	Rated DC C	urrent (Irms) \]
	[inch/mm]	[mm] (max)	[uH]	(%)	Max.	Тур.	Max.	Тур.	Max.	Тур.
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(Isat) : Allowable current in DC saturation : The DC saturation allowable current value is specified when the decrease of

the initial inductance value at 30% (Reference: ambient temperature is 25°C±10)

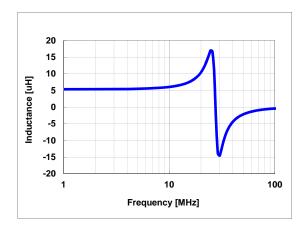
(Irms) : Allowable current of temperature rise : The temperature rise allowable current value is specified when temperature of the inductor is raised 40℃ by DC current. (Reference: ambient temperature is 25℃±10)

- * Absolute maximum voltage : Absolute maximum voltage DC 40V.
- * Operating temperature range : -40 to +125°C (Including self-temperature rise)

3. Characteristics data

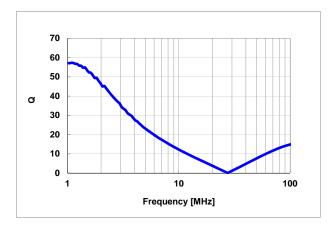
1) Frequency characteristics (Ls)

Agilent E4294A +E4991A , 1MHz to 1,000MHz

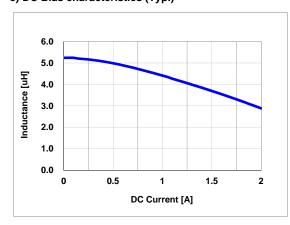


2) Frequency characteristics (Q)

Agilent E4294A +E4991A , 1MHz to 1,000MHz



3) DC Bias characteristics (Typ.)



4)Temperature characteristics (Typ.)

